

**AMENDMENTS TO THE SPECIFICATION**

**Please replace paragraphs [0012], [0013] and [0014] with the following amended paragraphs:**

[0012] The film 21 can be attached to the fixing panel ~~24~~22 in various ways. For instance, a binder is coated on a backside of the film 21 and the film 21 is then attached to the fixing panel 22. For another instance, the film 21 having its backside coated with the binder is loaded in a mold for forming the fixing panel 22, and synthetic resin is injected in the mold. In this case, the fixing panel 22 and the film 21 are formed in one body.

[0013] The printed panel 23 is provided under the fixing panel 22, i.e., between the fixing panel 22 and the support part 11 of the control panel 10. Characters, numbers, and symbols are printed on the printed ~~circuit~~panel 23. When the printed panel 23 lies beneath the fixing panel 22, a beautiful exterior appears thereon.

[0014] Meanwhile, a circumference of the printed panel 23 is bent downward, and a tip of the bent portion of the printed panel 23 is fitted to the second groove 13 to be fixed thereto. Apertures 23a are provided to the fixed printed panel 23 to be penetrated by the ~~switched~~switches 14, respectively.

**Please replace paragraphs [0019] and [0020] with the following amended paragraphs:**

[0019] Accordingly, the present invention is directed to an injection ~~mod~~ mold for a display panel of a washing machine that substantially obviates one or more of the problems due to limitations and disadvantages of the related art.

[0020] An object of the present invention, which has been devised to solve the foregoing problem, lies in providing an injection ~~mod~~ mold for a display panel of a washing machine, by which the display panel can be simply formed in one body.

**Please replace paragraphs [0042] and [0043] with the following amended paragraphs:**

[0042] The second film 123 is preferably formed in one body when the fixing panel 122 is formed, instead of being separately attached to the fixing panel 122. Namely, in forming the fixing panel ~~12122~~, the first and second films 121 and 123 are interposed in a cavity of a mold and resin 300 is then injected in the mold to be solidified. Thus, the first and second films 121 and 123 and the fixing panel 122 are simultaneously formed in one body.

[0043] In the present invention, because the display panel 120, ~~as~~ shown in FIG. 4, is formed in one body, there exists no gap between the fixing panel 122 and the second film 123. Hence, the dampness problem of the related art is overcome, whereby the user has no difficulty in reading the printed characters and the like of the second film 123 at all.

**Please replace paragraph [0059] with the following amended paragraph:**

[0059] Thus, if the projection 240 is provided to the second mold 200, the hole 122a and button ~~12a-cab~~121a can be simultaneously formed in forming the display panel 120. Hence, the present invention facilitates to prepare the display panel, enhances productivity, and reduces product costs.